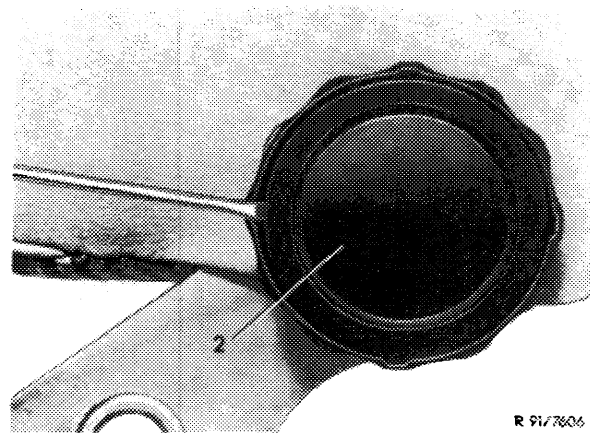


Removal

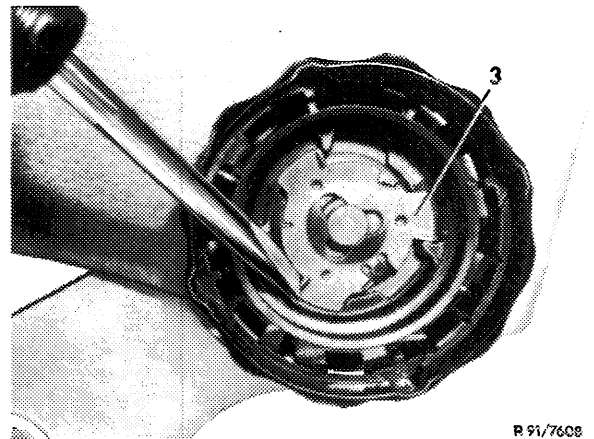
1 Remove driver's seat (91–105).

Vehicles first version:

2 Remove cap (2) from hand wheel.



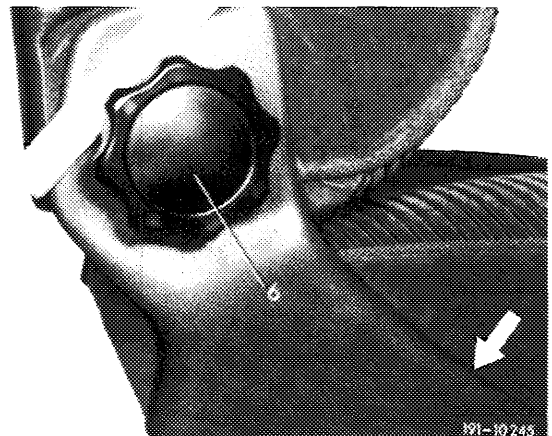
3 Twist spring washer (3) with a screw driver and remove hand wheel.



Vehicles second version:

4 Remove hand wheel by means of wedge.

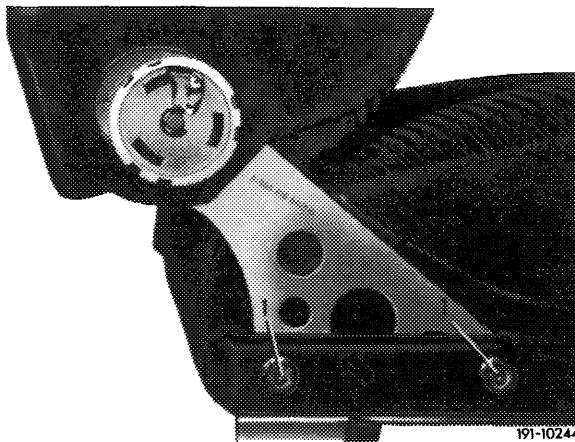
5 Lift covering on reclining seat fitting front (arrow) and force from reclining seat fitting.



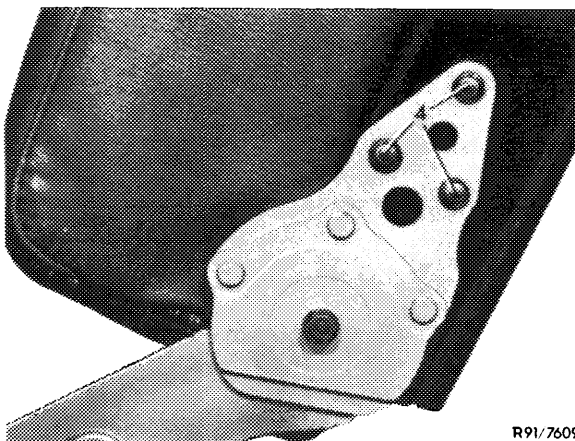
6 Turn out screws (1) on driver's cushion frame on both sides.

7 Remove covering at back of driver's seat backrest.

8 Remove lining on driver's seat back-rest left and right starting from above and then lift above spring washer.



9 Drill out rivets (4) on seat fitting.



Installation

10 Drill rivet holes on driver's seat back-rest and on new seat fitting to 8.2 mm dia.

Note: The rivet heads welded to driver's seat back-rest need not be removed.

11 Attach driver's seat back-rest with screws M 8 x 20 (5) and nuts to seat fitting.

Note: Use Loctite screw locking compound (Product 241), Part No. 002 989 70 71.

12 For further installation proceed vice versa.

