

Note

This chapter describes renewing of back window. The side window is renewed analogously.

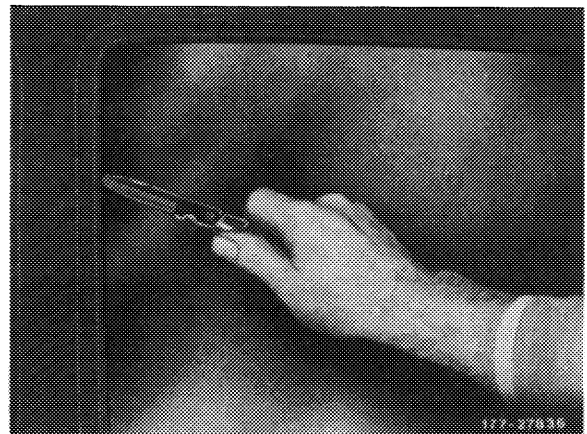
Conventional tools

Flat sewing machine

refer to Workshop and spare parts storage equipment catalog No. 02200 3000 E 0001

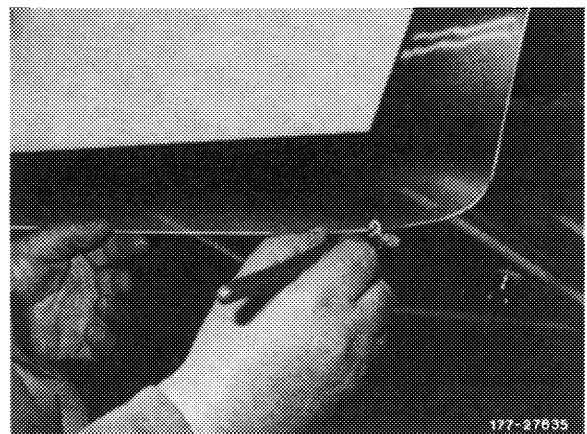
Removal

- 1 Remove roadster top cover (77–305).
- 2 Separate outer seam on back window with a knife and remove back window (Fig.).
- 3 Remove threads remaining on roadster top cover.



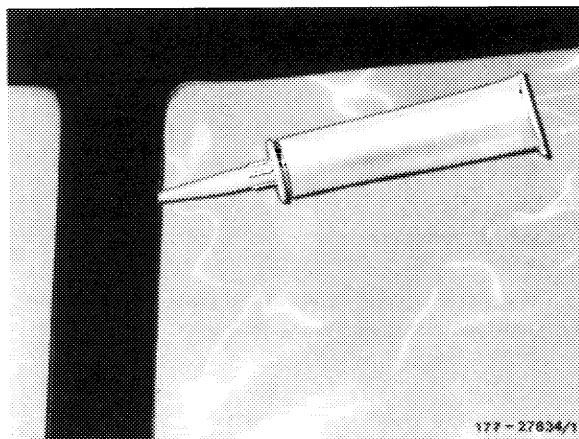
Installation

- 4 Coat back window inside along edge with MB universal glue, part No. 000 989 82 71 (not in visual range of back window).
- 5 Spread roadster top cover on a flat and clean base.
- 6 Coat inside support for back window on roadster top cover with MB universal glue.



7 Glue back window into cutout of roadster top cover in its correct installation position and let air-dry for approx. 2 hours.

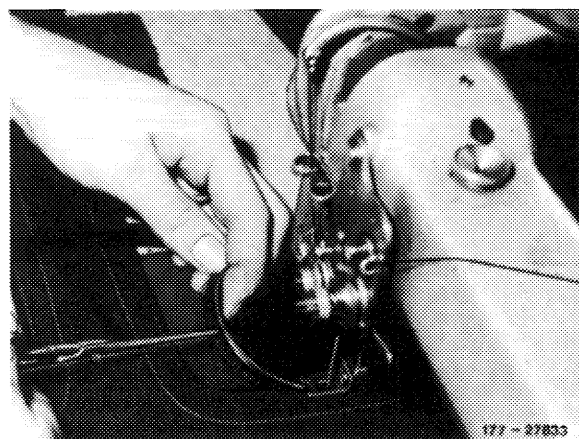
8 Push MB seam sealing compound, part No. 000 989 40 20, in-between back window and roadster top cover (not in visual range of back window).



9 Insert sealing strip between top cover and back window.

10 On flat sewing machine (with sealing strip bracket), sew-in back window, starting at center below up to radius.

11 Cut in radius range into sealing strip with scissors and sew-in back window all-around (Fig.).



12 Seal seam around back window inside with MB seam sealing compound, part No. 000 989 40 20 and spread with brush.

13 Install roadster top cover (77-305).

