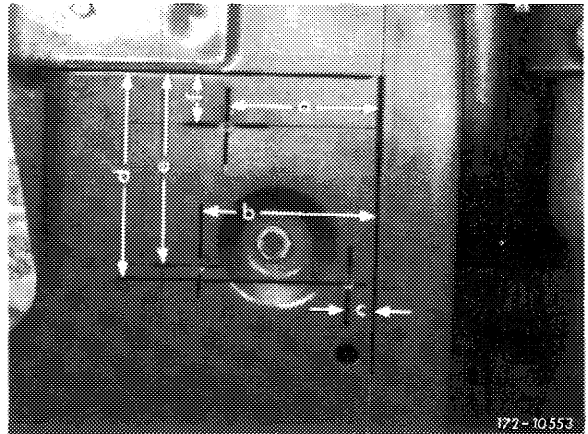


Removal

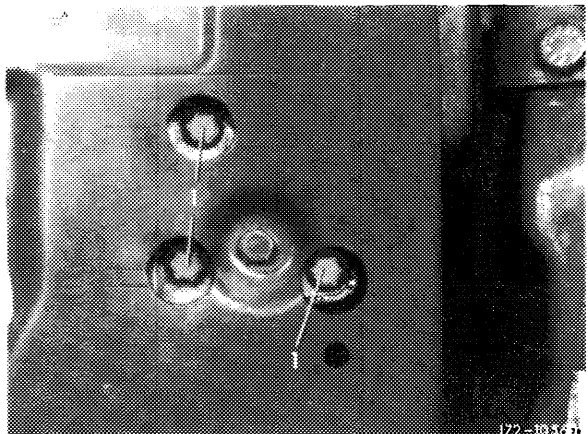
- 1 Let crank window run down.
- 2 Remove door lining (72-100).
- 3 Remove plastic sheeting.
- 4 Remove lock on window opener arm and push window opener arm out of window opener rail.
- 5 Push glass upwards and clamp with wedge.
- 6 Drill three assembly holes, dia. approx. 20 mm, on inside door panel.
- 7 Loosen electrical connections on cable connector.



Layout of assembly holes

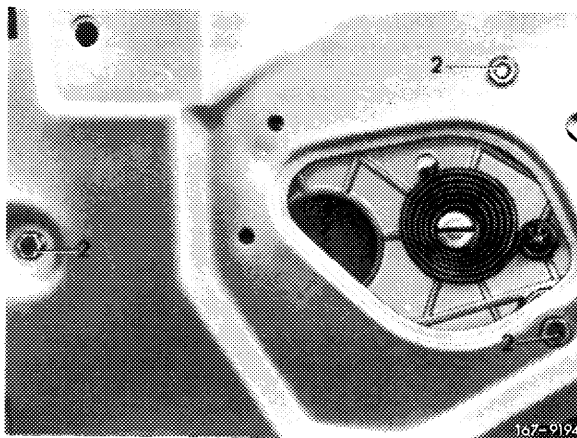
a = 47 mm	d = 68 mm
b = 54 mm	e = 64 mm
c = 7 mm	f = 17 mm

- 8 Turn out screws (1), remove drive motor from window opener and put aside in door shaft.



9 Turn out screws (2) on window opener.

10 Remove window opener in downward direction.



Installation

11 For installation proceed vice versa.

Note: Adjust bottom stop by means of screw (3).

(Shown at rear door)

