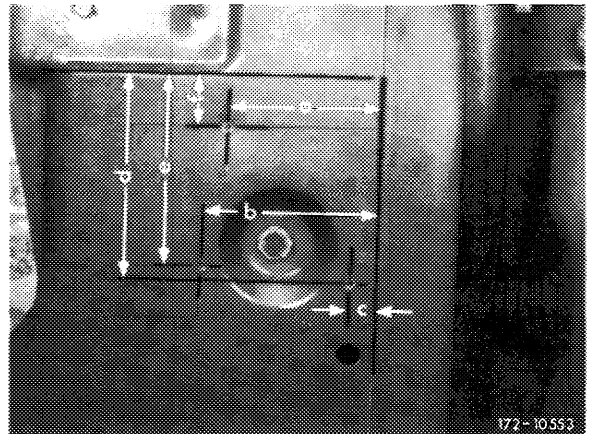


Removal

- 1 Remove door lining (72-100).
- 2 Remove plastic sheeting.
- 3 Drill three assembly holes, dia. approx. 20 mm, into inside door panel.
- 4 Loosen electrical connections on cable connector.

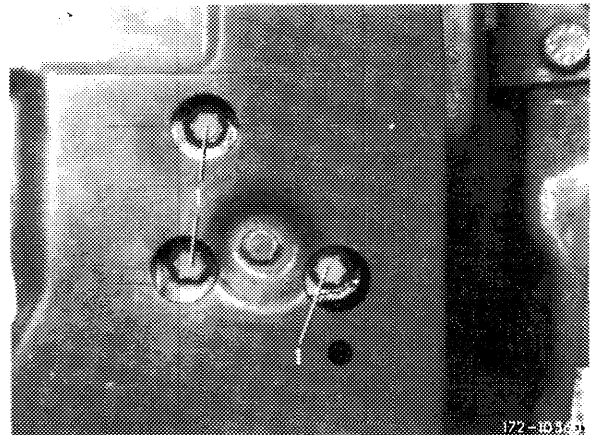
Layout of assembly holes

a = 47 mm	d = 68 mm
b = 54 mm	e = 64 mm
c = 7 mm	f = 17 mm



- 5 Turn out screws (1).
- 6 Remove drive motor from window opener.

Note: If required for lack of space when removing drive motor, loosen screws on door holder and swing door holder sideways.



Installation

- 7 For installation proceed vice versa.