

## 67–100 Removal and installation of windshield

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### Removal

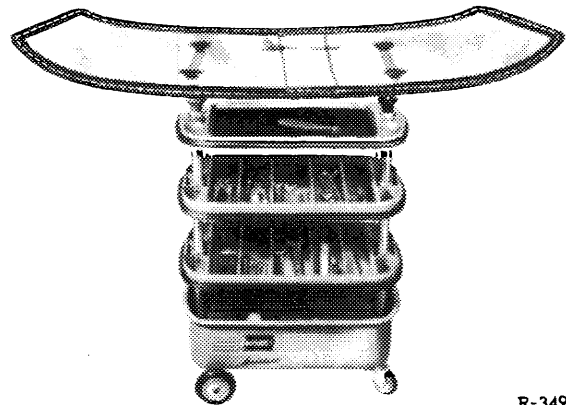
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- 1 Remove trim on front wall pillar (68–520).
- 2 Slide back rubber frame on inside of vehicle with a plastic wedge behind spot-weld flange of window opening.
- 3 Push windshield carefully from inside out and remove.
- 4 Remove ornamental frame on windshield.
- 5 Remove sealing frame from windshield.

### Installation

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- 6 Place windshield on pertinent support with convex surface downwards.



R-3499

- 7 Fit sealing frame to windshield.
- 8 Turn windshield around and clean any glued spots on ornamental frame slot of sealing frame.
- 9 Install ornamental frame on windshield pane.
- 10 Insert two greased cords into holding slot of sealing frame and rub sealing frame lightly with glycerine or tallow.

11 Insert preassembled windshield including sealing frame from outside into window opening and align.

12 Then push in windshield under light pressure, while simultaneously using a helper to lift the rubber lip of the sealing frame over the spot-weld flange of the window opening, starting at bottom and carefully pulling out greased cord from inside.

**Note:** Always pull cord in parallel with glass pane to prevent damaging rubber lip.

13 Seal with MB glass sealing compound part No. 001 989 31 20 between glass and sealing frame, as well as between spot flange and sealing frame.

14 For further installation proceed vice versa.