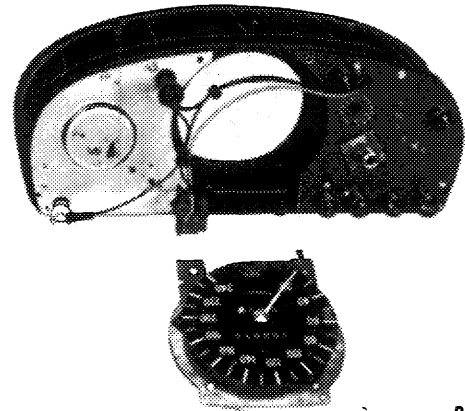


B. Model 116

**Removal**

---

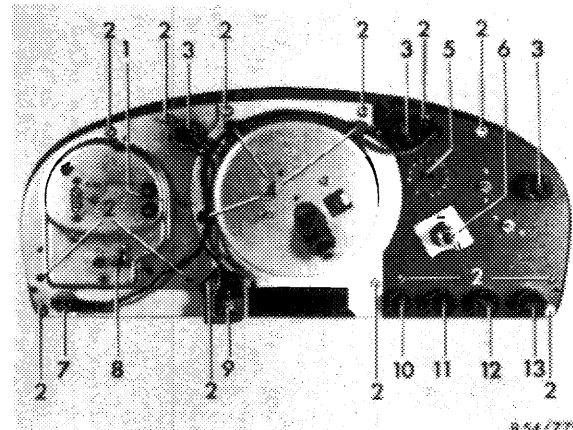
- 1 Remove instrument cluster (54-250).
- 2 Unscrew fastening screws for tachometer. Pull out potentiometer (9) and plug-in clamps (4) for electric line. Remove tachometer.



R 54/7797

Instrument cluster with time clock and revolution counter

- 1 Electric connection revolution counter
- 2 Fastening screws
- 3 Instrument lights
- 4 Plug-in clamp
- 5 Electrical connection
- 6 Connection for oil pressure line
- 7 Indicator lamp turnsignal right
- 8 Electric connection for time clock
- 9 Potentiometer
- 10 Indicator lamp brake
- 11 Indicator lamp high beam
- 12 Indicator lamp battery charge
- 13 Indicator lamp turnsignal left



R 54/7795

**Installation**

---

- 3 For installation proceed vice versa.