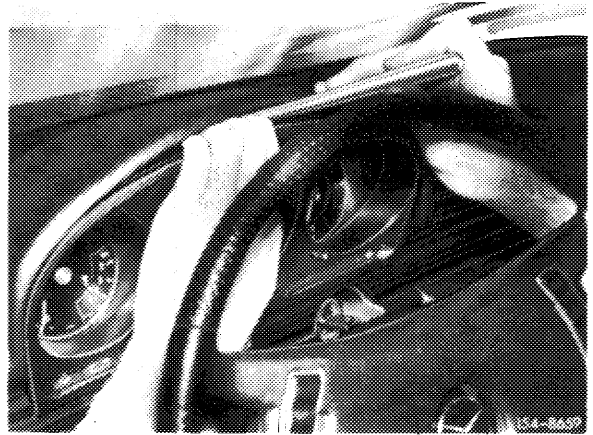


B. Model 116

Note

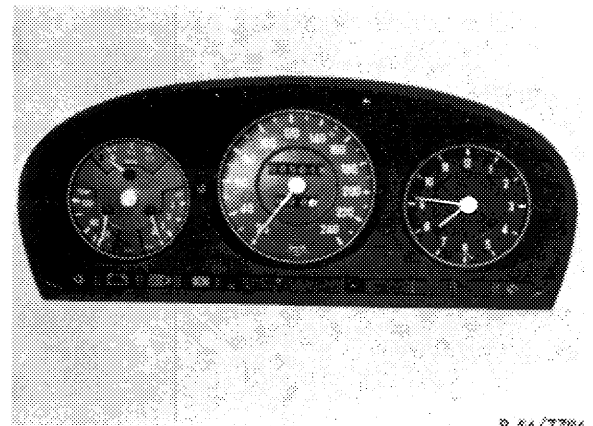
The instrument cluster is held in cutout by means of a molded rubber strip.

For pulling out instrument cluster, the instrument panel can be slightly raised above cluster. To prevent any damage to front frame, do not force out instrument cluster by means of a screwdriver or the like.



Removal

- 1 Remove tachometer shaft from cable strap under lefthand floor mat in range of jacket tube.
- 2 Pull out instrument cluster as much as possible and loosen tachometer shaft, electric connections and oil pressure line.
- 3 Remove instrument cluster laterally at the right.



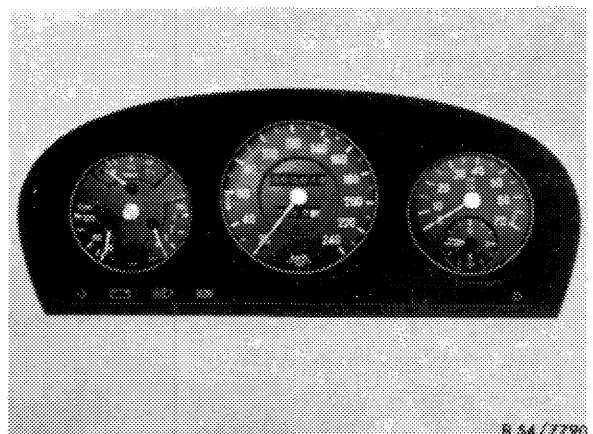
R 54/7794

Installation

- 4 For installation proceed vice versa.

When connecting tachometer, make sure that the tachometer shaft is not bent too much, since this might cause running noises.

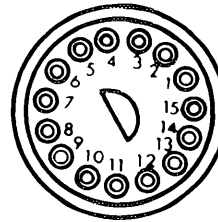
Instrument cluster with time clock and revolution counter (special equipment)



R 54/7790

Line-up of coupler

- | | |
|---------------|----------------------|
| 1 blue/green | 9 vacant |
| 2 black/blue | 10 white/blue |
| 3 green | 11 vacant |
| 4 blue/black | 12 brown/white/red |
| 5 brown | 13 black/green |
| 6 black/white | 14 grey/purple |
| 7 blue/red | 15 grey/purple/green |
| 8 blue | |



1544-7974