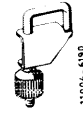


## 07.4–270 Removal and installation of fuel filter and fuel pump

### Special tool

Clamp



000 589 40 37 00

### Attention!

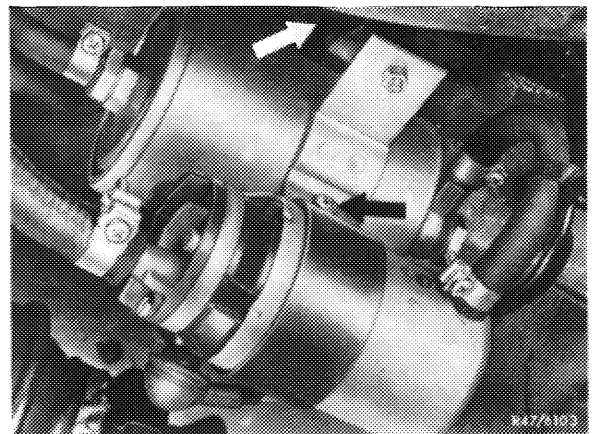
Check whether transparent sheeting on fuel pump or on fuel filter is not damaged. During assembly, make sure that the holder is in center of transparent sheeting. If holder is directly resting against fuel filter or fuel pump, contact corrosion may result. Repair damaged transparent sheeting e.g. with Tesa film.

### Removing fuel filter

- 1 Unscrew protective box.
- 2 Disconnect pressure hoses and release.
- 3 Loosen both fastening screws (arrows) and remove fuel filter.
- 4 Unscrew angle bracket (9).

### Removing fuel pump

- 5 Disconnect pressure and suction hose and loosen.
- 6 Unscrew electric connecting cable and pressure connection on fuel pump.
- 7 Loosen both fastening screws (arrows) and remove fuel pump.



### Installation

For installation proceed vice versa using new sealing rings. Make sure of correct polarity of connecting cables on fuel pump. Terminals are identified with positive (+) and negative (–).

- 8 Run engine and check for leaks.

- |                            |                 |
|----------------------------|-----------------|
| 1 Holder                   | 8 Holder        |
| 2 Nut                      | 9 Angle bracket |
| 3 Snap ring                | 10 Sealing ring |
| 4 Vibration damping buffer | 11 Hose clip    |
| 5 Washer                   | 12 Fuel hose    |
| 6 Cyl. head screw          | 13 Fuel filter  |
| 7 Cyl. head screw          | 14 Fuel pump    |

