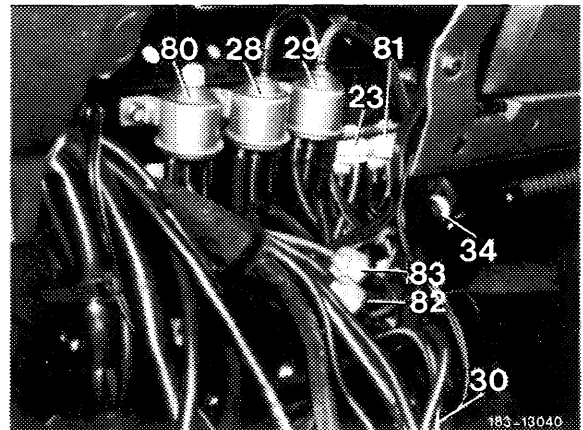


83–660 Removal and installation of switchover valves

Removal

- 1 Remove control unit (83–635).
- 2 Pull vacuum lines from switchover valve (28, 29 or 80), checking color codes of vacuum lines on air conditioner cabinet first and mark vacuum lines, if required.
- 3 Pull off electrical plug and unscrew switchover valve from holder on air conditioner cabinet.

28 Switchover valve
29 Switchover valve
80 Switchover valve



Installation

- 4 Check switchover valve (28, 29 or 80) (83–628).
- 5 Screw switchover valve to holder on air conditioner cabinet.
- 6 Mount electrical plug and vacuum lines.
- 7 Install control unit (83–635).