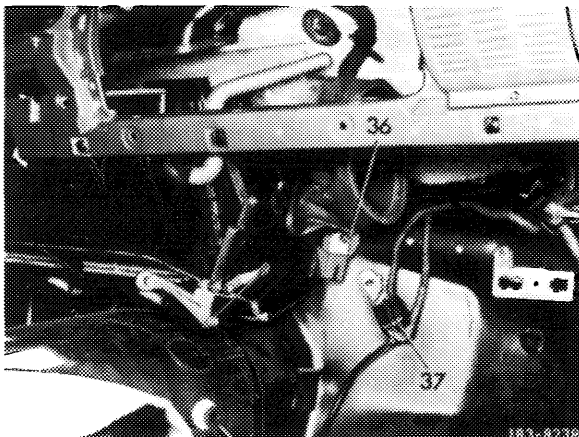
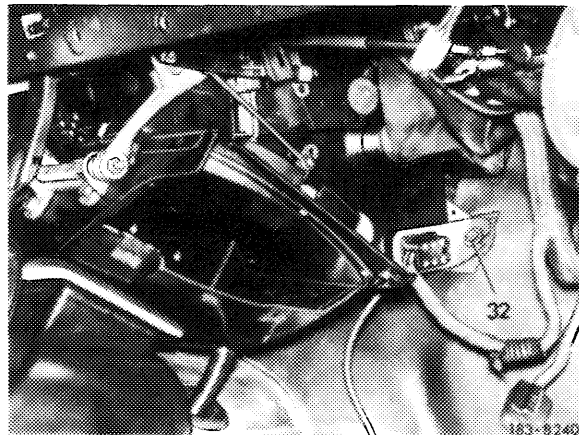


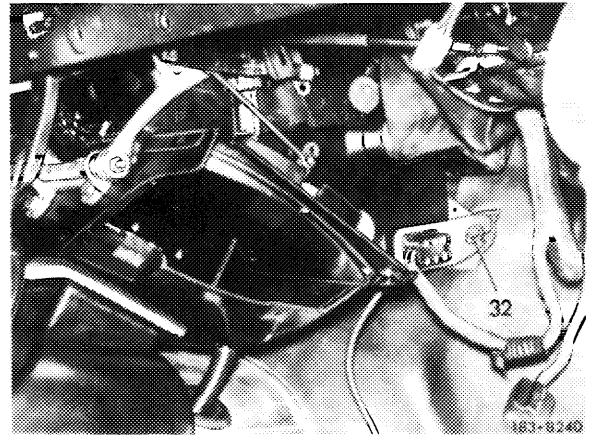
46 Tilt heater box in direction of front wall, while introducing both heater pipes through front wall and into defroster nozzles.

47 Remove nut (32) on right-hand fastening (36).

48 Place holder for plug coupler (37) on fastening at the right (36), position right-hand nut (32) together with washer and tighten.

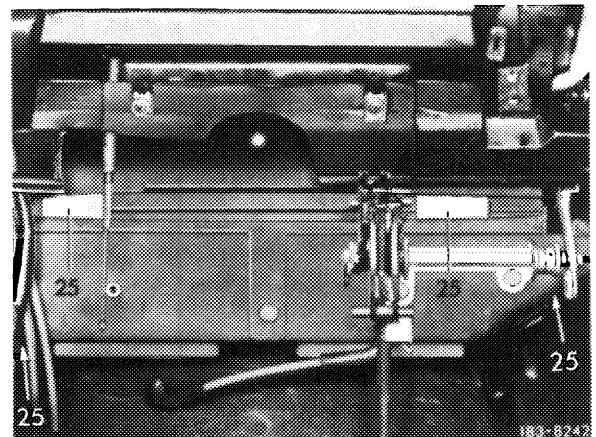


49 Unscrew left-hand nut (32). Mount shim and washer, position nut (32) again and tighten.

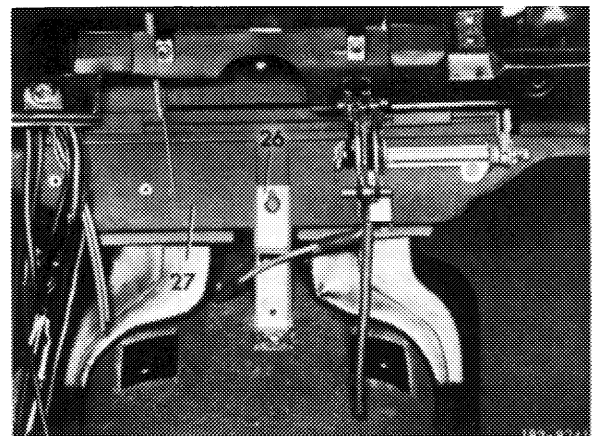


50 Check whether rubber grommets for heater pipes on front wall are correctly seated and push into correct position with a plastic wedge, if required.

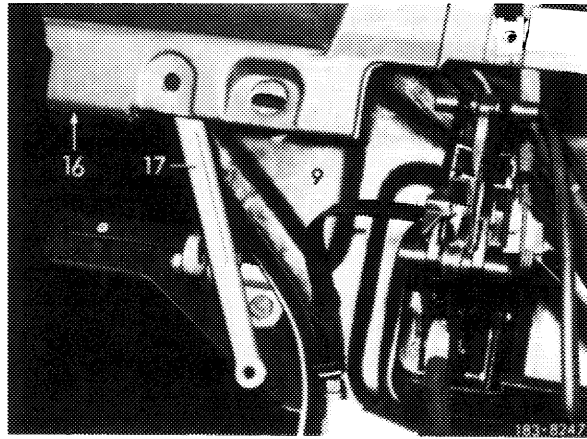
51 Introduce air duct center (27) with left-hand air duct (38) in-between jacket tube and heater box, position under heater box and attach with four clips (25) to heater box.



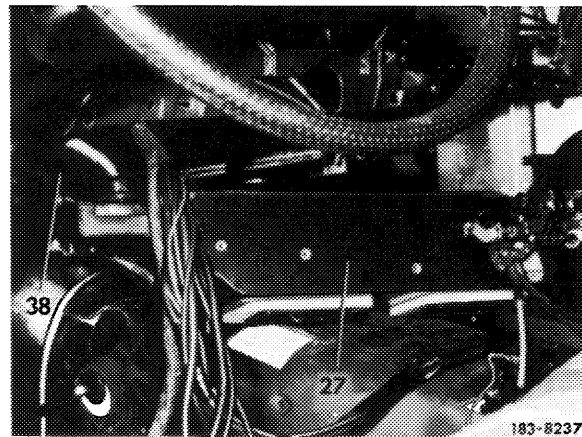
52 Screw down holder (26) between transmission tunnel and air duct center (27) while pushing complete heater box in upward direction.



53 Hang up support (9) in-between cross member and transmission tunnel into right-hand screw on cross member, while inserting left-hand controls through support (9).

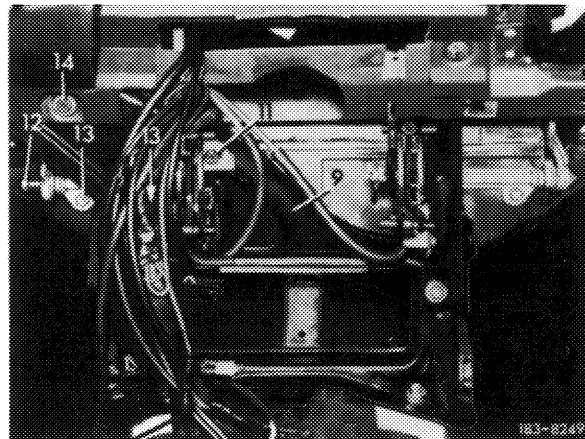


54 Attach left-hand controls first with left-hand screw and then with right-hand screw to air duct center (27), while setting left-hand operating lever to its top position.

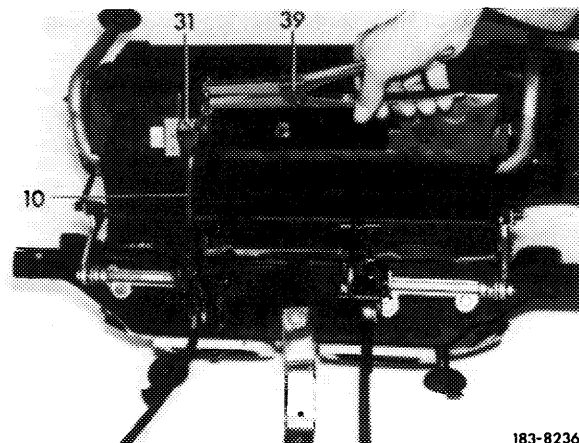


55 Screw support (9) to cross member and to transmission tunnel.

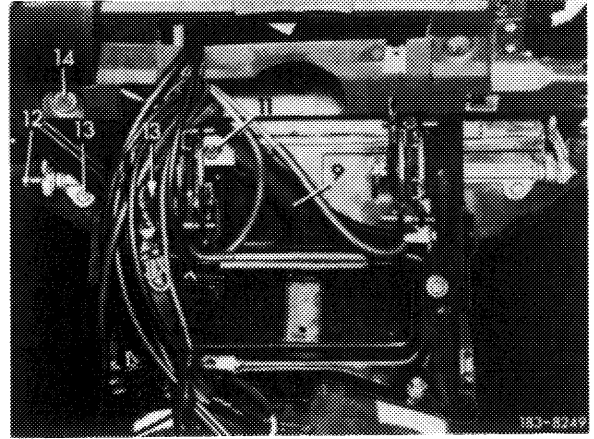
56 Tighten holding bracket (11) for left-hand controls.



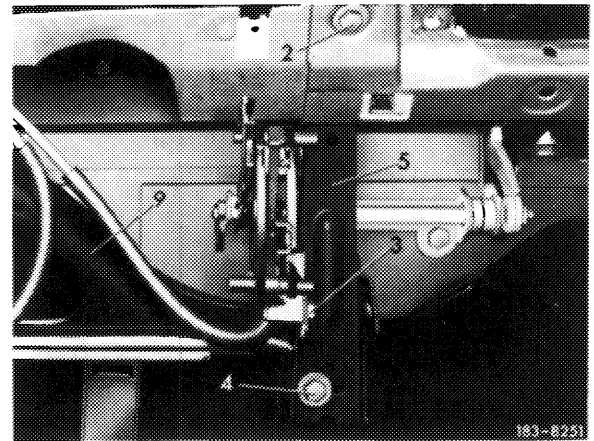
57 Attach cable control (10) for defroster flap and clamp down clip (31) with clip pliers (39).



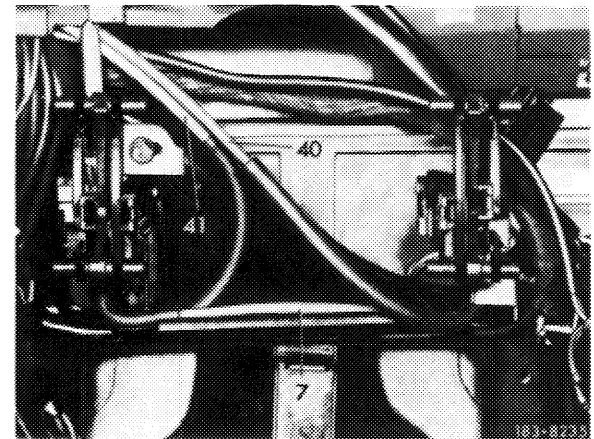
58 Attach instrument panel to support (9) by means of screw (14).



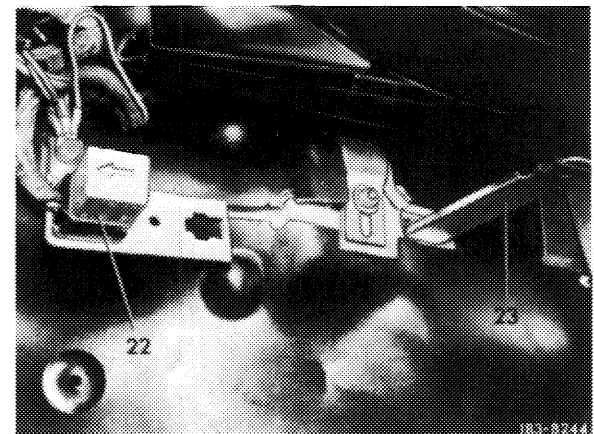
59 Attach support (5) to instrument panel, to right-hand control system and to support (9).



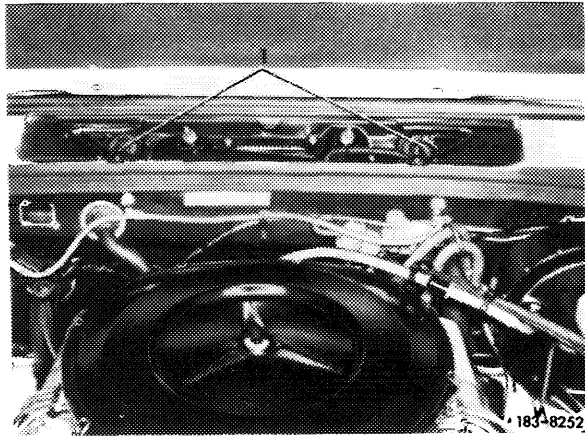
60 Connect vacuum lines as follows:
Green line (40) to right-hand vacuum switch rear; red line (41) to left-hand vacuum switch front and connect vacuum switch left rear and right front by means of connecting line (7).



61 Connect grounding cable and attach plug with relay (22).

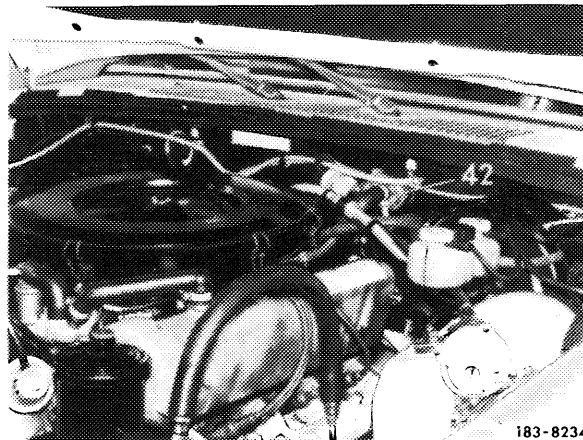


62 Connect heater hoses (1) and add coolant.



63 Run vehicle until vacuum is established.

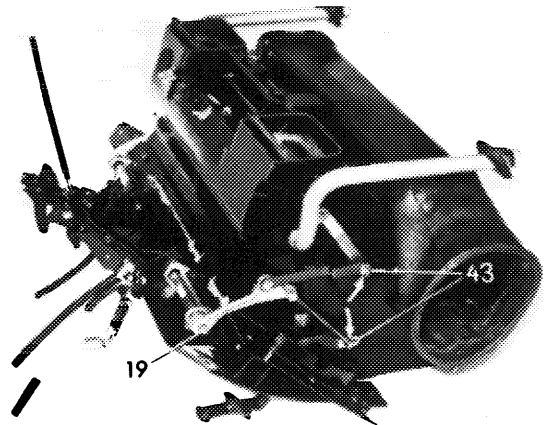
64 Actuate right-hand and left-hand heater operating lever one after the other while checking each time whether vacuum element of heater valve (42) opens or closes.



65 If required, turn vacuum switch on control system after loosening fastening screw to the left or right, so that the heater valve opens after approx. 5 mm lever travel measured at operating lever and closes in lower-most position.

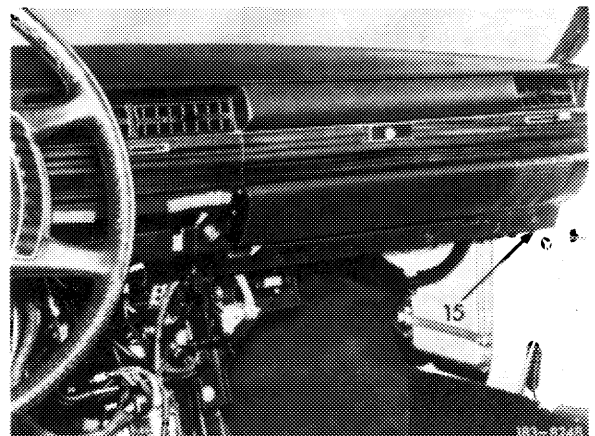
66 Set left-hand and right-hand heater operating lever to top position.

67 Move both intermediate levers (43) apart in direction of arrow and tighten nut (19).

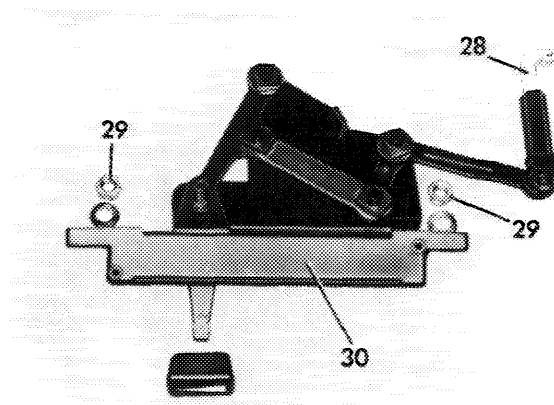


68 Install blower (83–120).

69 Screw instrument panel to right-hand front wall pillar with screw (15).



70 Introduce control system for summer air (30) through cutout for glove box and screw to instrument panel.

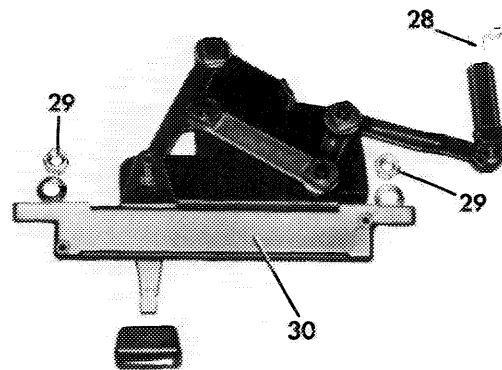


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71 Push handle on operating lever for summer air.

72 Clip connecting lever (28) to summer air flap.

73 Adjust summer air flap on hexagon of connecting lever (28) in such a manner that flap seals perfectly in closed condition.



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74 For further installation proceed vice versa.