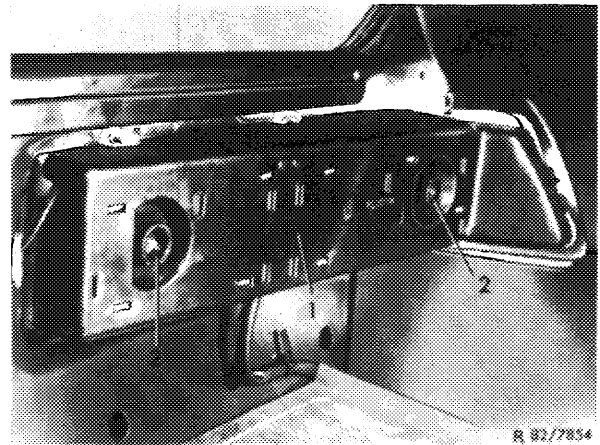


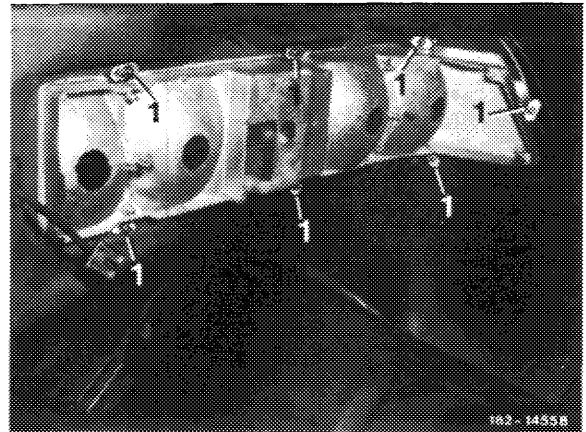
B. Model 116

**Removal**

1 Unscrew knurled nuts (2). Remove lamp carrier (1) and pull off coupler for electric connections.



2 Unscrew fastening nuts (1). Remove housing in inward direction, light window with seal in outward direction.



**Installation**

3 For installation proceed vice versa.

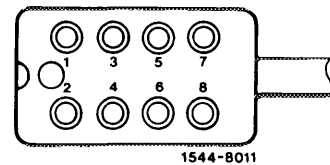
Cable layout of couplers

**Left**

- 1 black/white
- 2 brown
- 3 grey/black
- 4 grey/purple
- 5 black/red
- 6 grey/green
- 7 vacant
- 8 grey/yellow

**Right**

- brown
- black/green
- vacant
- grey/red
- vacant
- black/red
- grey/yellow
- vacant



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