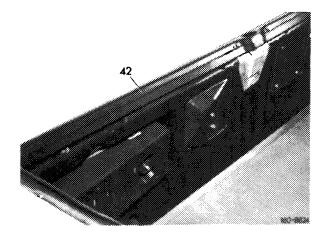
## Color code of vacuum lines for central interlock

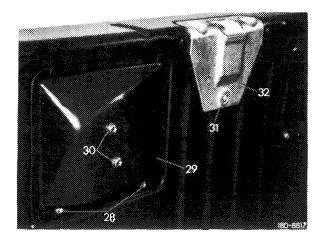
Vacuum line	Color code	
	1st version	2nd version
Interlocking line (25)	white	yellow-red
Unlocking line (26)	black	yellow-green

## Removal

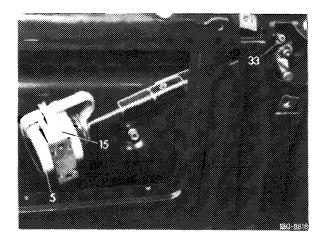
1 Unscrew oval head screws of cover (42) and remove cover.



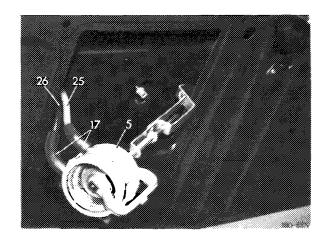
- 2 Unscrew oval head screws (28) of righthand cover rear center piece (29).
- 3 Unscrew oval head screws (30) for vacuum element.
- 4 Remove cover rear center piece.
- 5 Unscrew countersunk screws (31) and remove lock body (32).



6 Remove locking ring (33) of control rod.

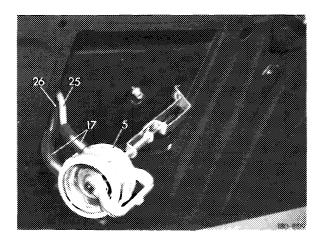


7 Pull out vacuum element (5) and pull connections (17) with interlocking line (25) and unlocking line (26) from vacuum element.

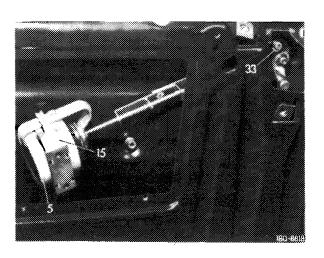


## Installation

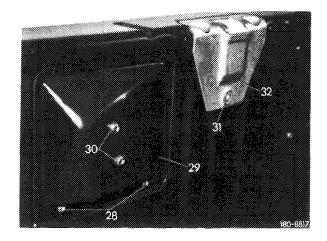
8 Slip interlocking line (25) and unlocking line (26) with connections (17) on vacuum element (5).



9 Introduce vacuum element into rear center piece, connect control rod and secure with locking ring (33).



- 10 Plug holding spring (15) on vacuum element (5) and screw to righthand cover rear center piece (29) with oval head screws (30).
- 11 Insert righthand cover rear center piece (29) and attach with oval head screws (28).
- 12 Insert lock body (32) and tighten countersunk screw (31).



13 Push cover (42) on rear center piece and attach with oval head screws.

