

75—310 Instructions covering water drain on tank recess

The water drain on tank recess has been changed or re-located.

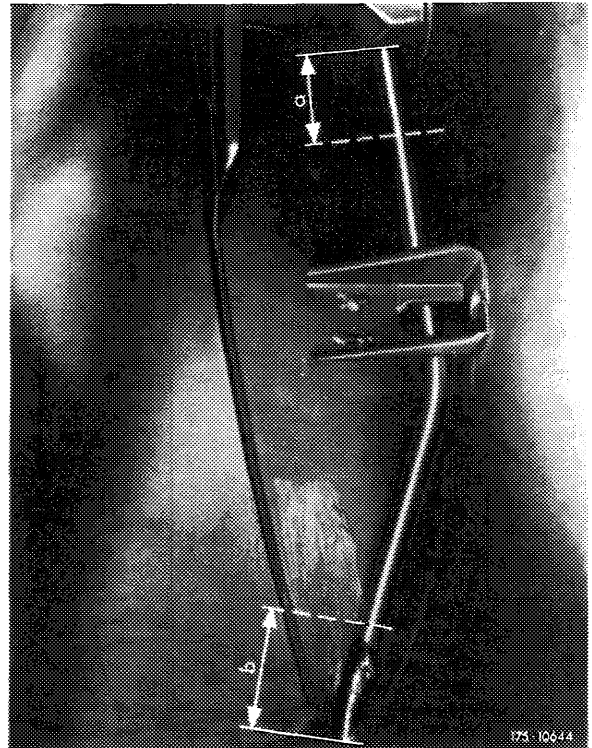
1st version: Steel pipe 10 mm OD

Model 116.020	up to chassis end No.	010 090
Model 116.024		011 230
Model 116.028		011 154
Model 116.032/033		008 092

2nd version: Steel pip 15 mm OD

Model 116.020	up to chassis end No.	043 436
Model 116.024/025		043 659
Model 116.028/029		027 231
Model 116.032/033		038 796

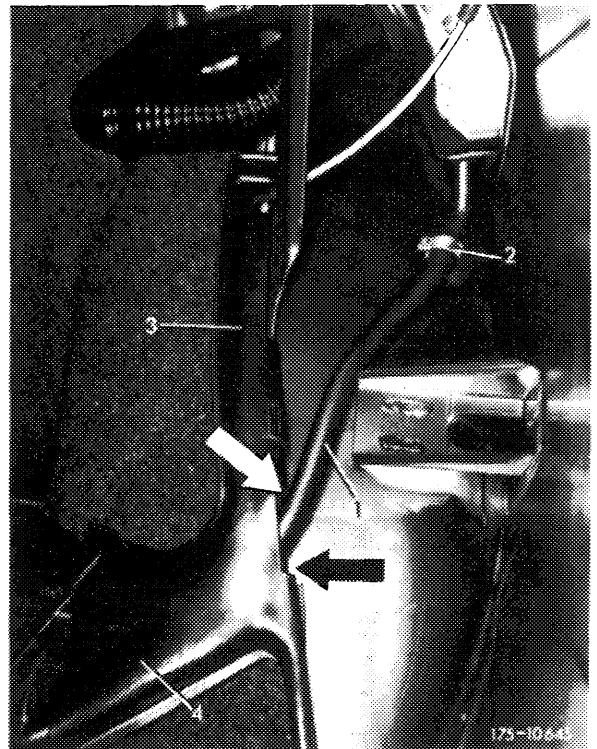
Version 1 and 2, pipe layout
a = 30 mm b = 50 mm



3rd version: hose line via wheel house through vertical plate of spare wheel recess

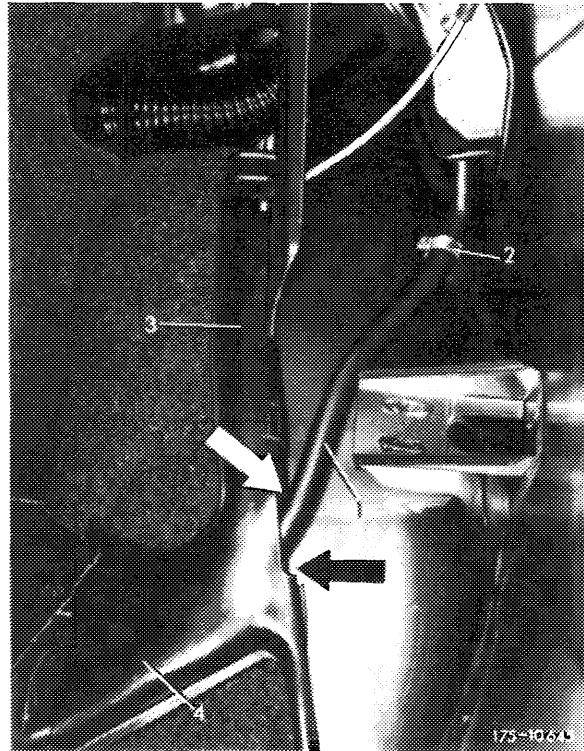
Model 116.020	starting chassis end No.	043 437
Model 116.024/025		043 660
Model 116.028/029		027 232
Model 116.032/033		038 797

Version 3, hose layout
1 Hose, Part No. 123 683 00 93
2 Clip, Part No. 916002 018 100
3 Cover for 3rd version
4 Hose cover

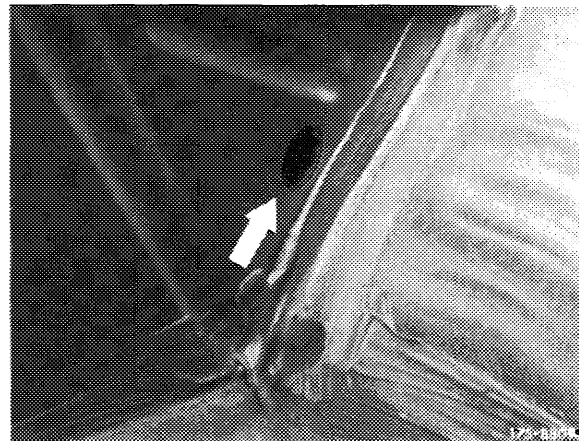


Convert 1st and 2nd version to 3rd version

- 1 Remove cover for righthand rear fender at inside.
- 2 Remove cover on spot-weld flange and pull lines aside.
- 3 Use modified cover (3) as a template.
- 4 Cut spot-weld flange in range of cutout (arrows) and fold outwards.



- 5 Drill a hole of 25 mm dia. into vertical plate in extension of hose cover (4).



Pipe 1st version

Hose, Part No. 112 476 12 26
Clip, Part No. 916002 016100

Pipe 2nd version

Hose, Part No. 123 683 00 93
Clip, Part No. 916002 018100

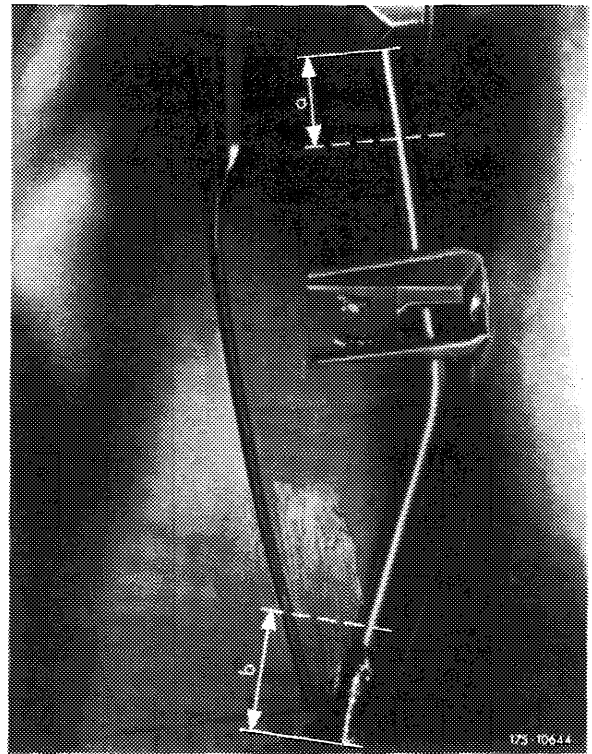
6 Saw off water drain pipe a = 30 mm under tank recess with saw blade (pulling cut)

7 Squeeze pipe b = 50 mm prior to runout end and cut off with sheet metal cutters or the like.

8 Seal cut of lower pipe connection with Union-zement sealing compound.

9 Deburr upper pipe connection at parting cut.

10 Mount hose 540 mm long and 10 or 15 mm ID with clip to pipe connection and install in direction of outlet with rubber grommet, Part No. 109 997 01 81.



11 Mount cover (3) over lines and hose. Install cover for rear fender.

Attention!

When replacing a righthand rear fender on vehicles of the 1st and 2nd version, always convert to 3rd version.

