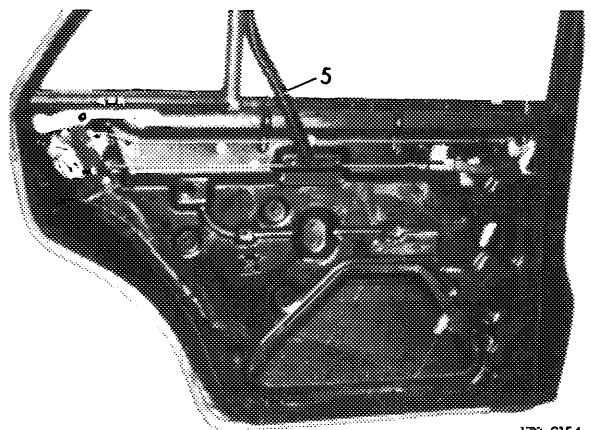
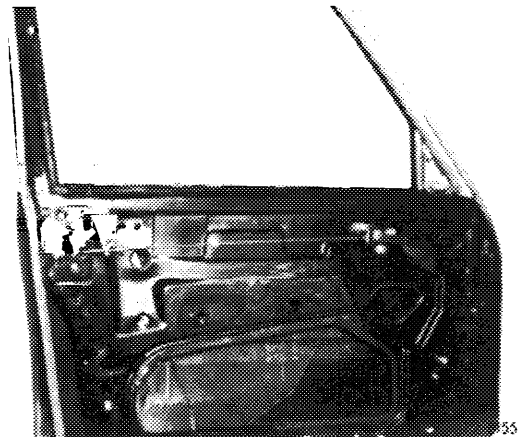
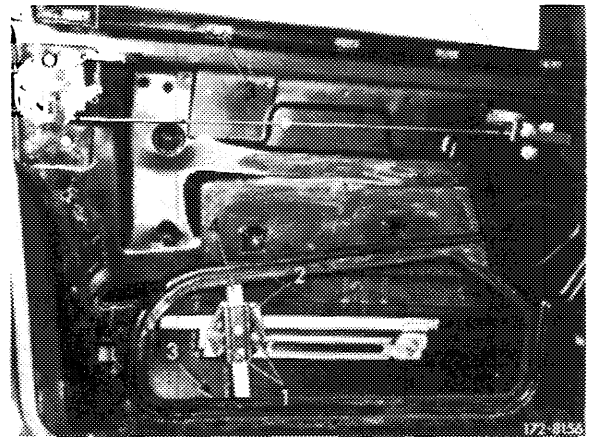


**Removal**

- 1 Remove door lining (72–100).
- 2 Remove window opener (72–180).
- 3 Unscrew screws (1) on fastening plate (2).
- 4 Remove fastening plate (2) with slide shoes.
- 5 Unscrew screws (3).
- 6 Remove window guide rail (4).
- 7 Remove sealing strip inside (72–160).
- 8 Remove sealing strip outside (72–170).
- 9 Raise crank window on driver's door at the rear and tilt forward
- 10 Remove window running rail (5) at rear door.
- 11 Raise rear crank window at the front and tilt toward the rear.
- 12 Pull out crank window in upward direction.



## Installation

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13 For installation proceed vice versa.

**Note:** Adjust crank window prior to assembly of door lining (72–195).