

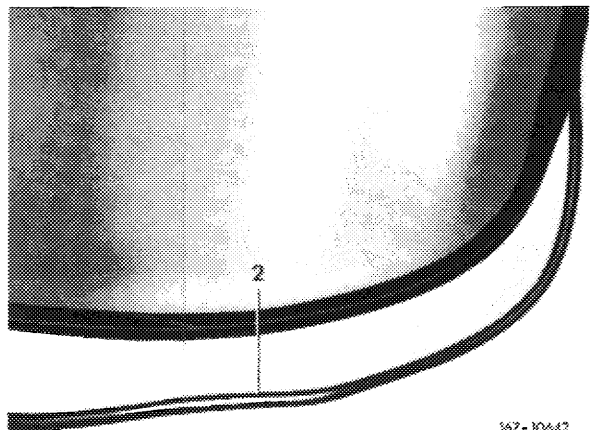
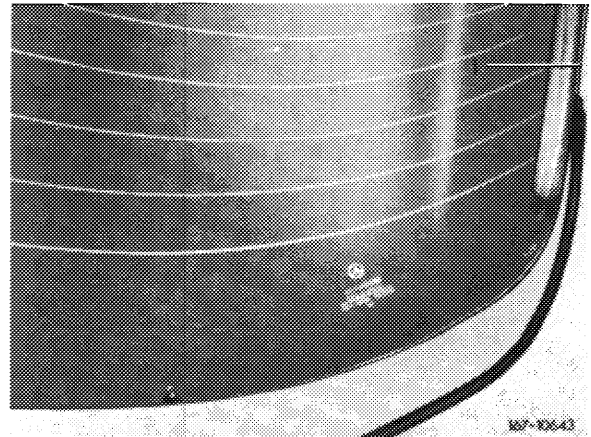
67–200 Removal and installation of rear window

Removal

- 1 Remove ornamental frame on rear window (68–560).
- 2 Unscrew four nuts on stiffening of hatrack from direction of trunk.
- 3 Push out stiffening of hatrack in upward direction.
- 4 Remove panelling on rear pillar (68–449).
- 5 Push back rubber frame on vehicle inside behind spot-weld flange of window opening by means of a plastic wedge.
- 6 Push rear window carefully from inside out and remove.

- 7 Remove sealing frame from rear window.

Attention! When removing sealing frame from a heatable rear window, make sure that the lateral contact rails (1) of single-pane safety glass or the contact wires (2) of compound glass are not broken off.



Installation

8 Place rear window with convex surface on pertinent support.

9 Fit sealing frame to rear window.

10 Insert two greased cords into holding slot of sealing frame and rub sealing frame with glycerine or tallow.

11 Insert preassembled rear window including sealing frame from outside into window opening and align.

12 Then push in rear window under slight pressure, while simultaneously using a helper to lift the rubber lip of the sealing frame over the spot-weld flange of the window opening, starting at the bottom and carefully pulling out greased cord from inside.

Note: Always pull cord in parallel with glass pane to prevent damaging rubber lip.

13 Seal with MB glass sealing compound part No. 001 989 31 20 between glass and sealing frame, as well as between spot flange and sealing frame.

14 For further installation proceed vice versa.